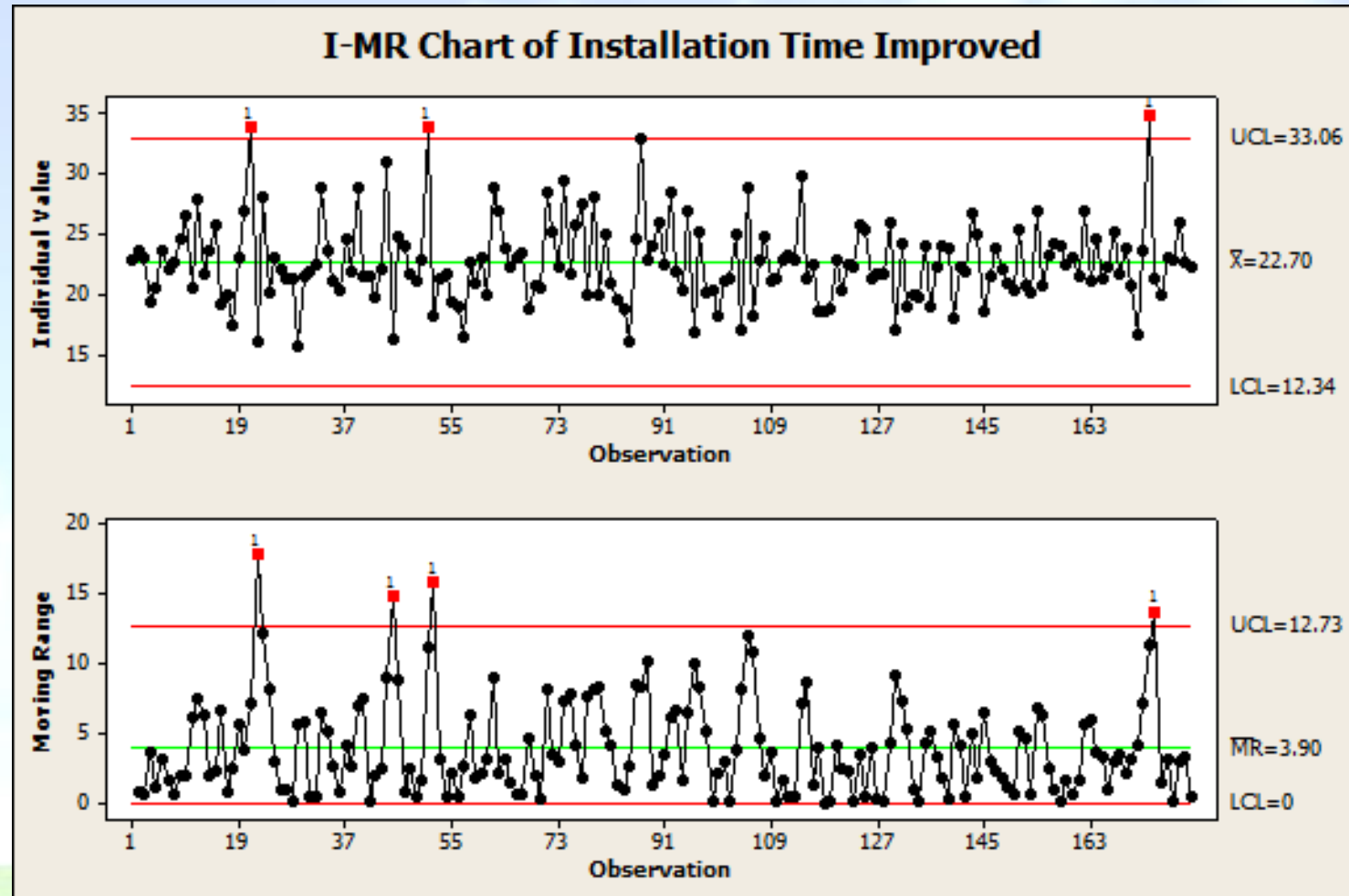


Solution 1 – Control Chart



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Solution 1 – Control Chart Interpretations

- We find that there are few out of control data points. The reason for their occurrence needs to be studied and eliminated.
- However the process mean is reduced to 22.70 from 41 hrs.

Canopus

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