ient Group

**Become Future Fit** 

#### Level of Difficulty





# Destructive Testing

In a 1-sample t-test which consists of a very expensive destructive testing, only 3 samples where collected.

Are 3 samples sufficient?

What are the associated risks with this sample size?

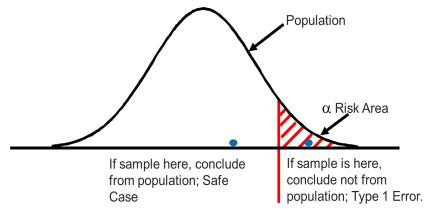
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Result of Test	Population	
Result of Test	$\mu = \mu_0$	$\mu \neq \mu_0$
Do Not Reject	Correct	Type II Error
Reject	Type I Error	Correct

Passelt of Toot	Population		
Result of Test	$\mu = \mu_0$	$\mu \neq \mu_0$	
Do Not Reject	Correct	Type II Error	
Reject	Type I Error	Correct	

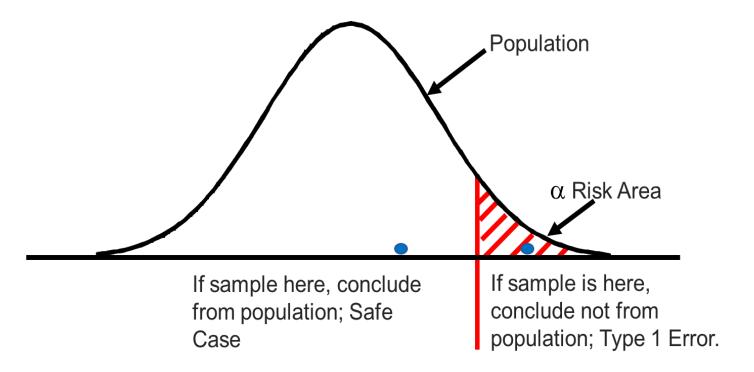
Verdict of Jury	Defendant	
	Innocent	Guilty
Not Guilty	Correct	Incorrect
Guilty	Incorrect	Correct

#### Alpha Risk Graphically



#### <u>Truth is:</u> Sample is from this population





<u>Truth is:</u> Sample is from this population



## Alpha or Type 1 Error

- Alpha (α) risk is defined as the risk or probability of rejecting the null hypothesis when, in fact, it is true.
- Alpha risk is stated in terms of probability (such as 0.05 or 5%).
- Confidence Level =  $(1-\alpha)$



# Alpha or Type 1 Error

Tampering with the process: Stating that a difference exists when actually there is none.

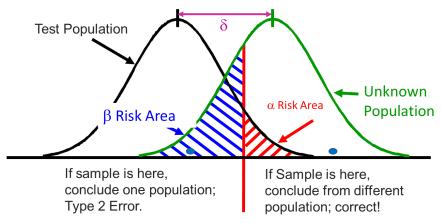


### **Decision Factors**

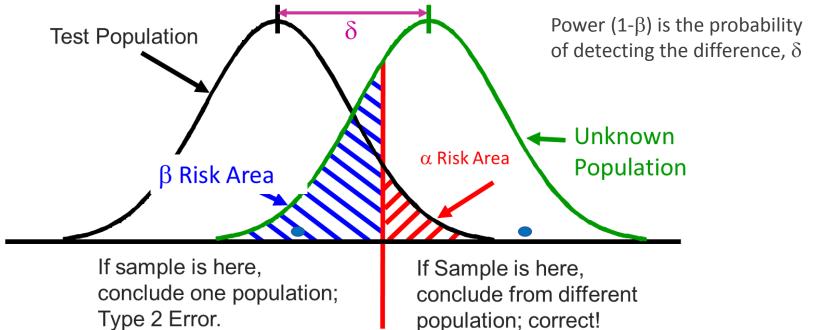
#### Factors in choosing Alpha

- Cost to implement a change produces no real improvement?
- 2. Modification costs & process risks
- 3. Delays in implementing the real solution

#### Beta Risk Graphically



<u>Truth is:</u> Sample is from different population



Truth is: Sample is from different population

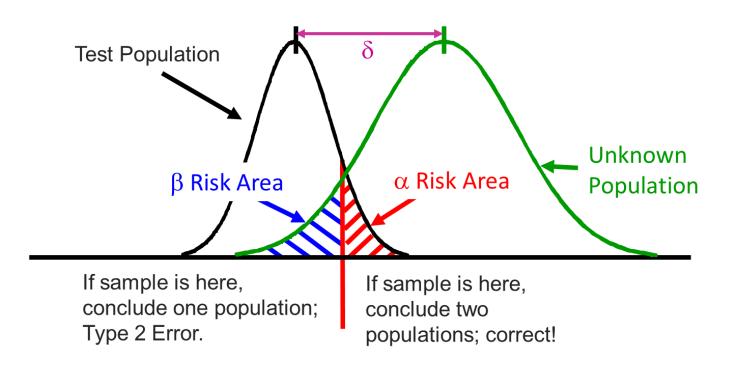


# Beta (β) risk

Risk or probability of accepting the null hypothesis when, in fact, the alternate hypothesis is true. (Stating that no difference exists when actually there is)

 $\beta$  is taken as 20% (0.2)

Power =  $1-\beta$  (Probability of detecting a real effect)



<u>Truth is:</u> Sample is from different population



Beta (β) risk

Increasing the Sample Size, mitigates Beta Risk



# Beta (β) risk

It is the probability of under-controlling, not taking action when.



## **Decision Factors**

#### Factors in choosing Beta

- Cost of missing an opportunity?
- 2. Continuing product losses



### Delta

The size of the real effect you want to be sure to detect if in fact it is there. Often expressed as a multiple of  $\sigma$ .



### **Decision Factors**

#### **Choosing Delta**

- Practical (important to the customer)
  difference?
- 2. Large delta may miss a benefit
- 3. Small delta may waste resources



# **Sampling for Hypothesis Testing**

**Become Future Fit** 

#### Level of Difficulty





# Destructive Testing

In a 1-sample t-test which consists of a very expensive destructive testing, only 3 samples where collected. Sigma was found to be 0.4.

So the team decided that their test should be able to detect a true difference of at least 1 sigma.

- 1. What is the power of this test? Is it sufficient
- 2. How many more samples are needed if the power should be kept at 0.8
- 3. If more samples cannot be collected, then, how will you conclude the results of the test



# Summary

- Sample Size is not a fixed number
- Can be optimized based on purpose of testing by adjusting:
  - Alpha, Belta, Delta
  - One or Two Sided Test